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Amendment
Attorney Docket No. S63.2Q-7182-US02

Amendments To The Claims:

1-13 (Cancelled)

14. (Withdrawn) A method of forming the medical balloon of claim 1 comprising the steps of:

- i) providing a tube made of a material selected from the group consisting of fluoropolymers and high density polyethylene;
- ii) coating the inside of the tube with a first material;
- iii) coating the outside of the tube with a second material

wherein

the first and second materials are different from the tube material.

15. (Withdrawn) The method of claim 14 further comprising the step of stretching the tube at a predetermined temperature by applying a predetermined tension to the balloon.

16. (Withdrawn) The method of claim 14 further comprising the step of blowing the tube at a predetermined temperature and with a predetermined pressure.

17. (Withdrawn) The method of claim 14 where the first and second materials are elastomeric.

18. (Currently Amended) A method of forming [[the]] a balloon of claim 1 comprising at least three layers comprising the steps of:

- i) providing first, second and third tubes, the second tube formed of a tube made of a material selected from the group consisting of fluoropolymers and high density polyethylene;
- ii) inserting the first tube into the second tube;
- iii) inserting the second tube into the third tube;
- iv) inserting the first, second and third tubes into a balloon mold;
- v) expanding the first, second and third tubes at a desired temperature so as to form a balloon.

19. (Withdrawn) A method comprising the step of coextruding first, second and third materials so as to form a balloon preform, the second material being PTFE, such that the PTFE forms a layer between the first and third materials.

20. (Withdrawn) The method of claim 19 further comprising the step of shaping the balloon

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preform to form a balloon.

21. (Withdrawn) The method of claim 20 wherein the balloon preform is shaped at a predetermined temperature by applying a predetermined tension to the balloon preform.

22. (Withdrawn) The method of claim 20 wherein the balloon preform is shaped at a predetermined temperature by blowing the balloon preform.

23. (Currently Amended) A method of forming [[the]] a balloon of claim 1 comprising at least three layers comprising the steps of:

- i) providing first, second and third tubes, the second tube formed of expanded PTFE;
- ii) inserting the first tube into the second tube;
- iii) inserting the second tube into the third tube;
- iv) laminating the first tube and the second tube together;
- v) laminating the second tube and third tube together so as to form at least a three tube laminate.

24. (Original) The method of claim 23 further comprising the step of laminating the first and third tubes together at least in part.

25. (Original) The method of claim 23 further comprising the step of blowing the laminate at a predetermined temperature.

26. (Original) The method of claim 25 wherein the first and second tubes and the second and third tubes delaminate upon blowing the balloon.

27-39 (Canceled)